



*konusulan
the spoken kalite...
quality...*

U-DRILL

TAKMA UÇLU MATKAPLAR
U-DRILL SYSTEM



DAVA GROUP CNC
COMERCIALIZADORA



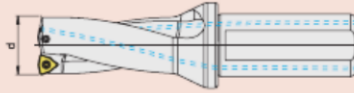
AKKO **A** **TUM** **16** x **D3**

S **P** **G** **T** **06** **02** **04**

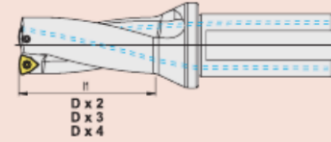
2 Kesiş Stili / Cutter Style

TUM : Takma Uçlu Matkap / U-Drill

3 Takım Çapı / Tool Diameter



4 Delme Derinliği / Drilling Depth



5 Uç Şekli / Insert Form



W



S

6 Serbest Uç Açısı / Clearance angle of Insert

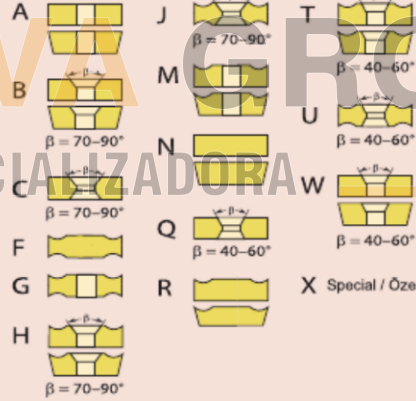


C

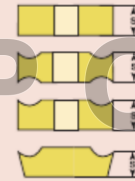


P

8 Uç Tipi / Type of Insert



10 Kalınlık / Thickness



01	s = 1.59
T1	s = 1.98
02	s = 2.38
T2	s = 2.78
03	s = 3.18
T3	s = 3.97
04	s = 4.76
05	s = 5.56
06	s = 6.35
07	s = 7.94
09	s = 9.52

7 Toleranslar / Tolerance Classes



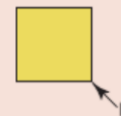
	d	m	t
A	± 0.025	± 0.005	± 0.025
C	± 0.025	± 0.013	± 0.025
E	± 0.025	± 0.025	± 0.025
F	± 0.013	± 0.005	± 0.025
G	± 0.025	± 0.025	± 0.130
H	± 0.013	± 0.013	± 0.025
J	± 0.05-0.15	± 0.005	± 0.025
K	± 0.05-0.15	± 0.013	± 0.025
L	± 0.05-0.15	± 0.025	± 0.025
M	± 0.05-0.15	± 0.08-0.20	± 0.130
N	± 0.05-0.15	± 0.08-0.20	± 0.025
U	± 0.08-0.25	± 0.13-0.38	± 0.130

d : Daire Ölçüsü / Inscribed Circle
m : Şekle Göre / Refer to Figure
t : Kalınlık / Thickness

9 Kesme Kenar Uzunluğu / Cutting Edge Length



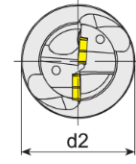
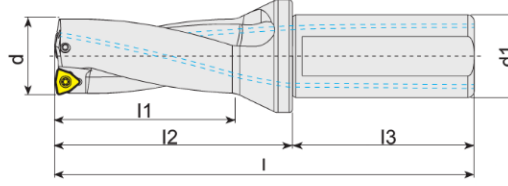
11 Köşe Konfigürasyonu / Corner Radius



01	r = 0.1
02	r = 0.2
04	r = 0.4
08	r = 0.8
12	r = 1.2
16	r = 1.6
24	r = 2.4



Delme Derinliği = 2xÇap
Drilling Depth = 2xDiameter



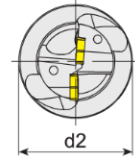
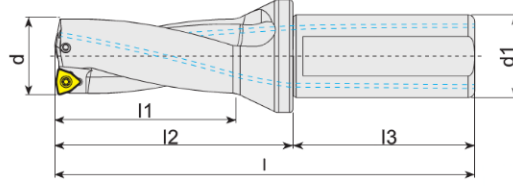
Takım Kodu Ordering Code	Stok Stock	Takım Ölçüleri (mm) Dimension (mm)							Kesici Uç Insert	Yedek Parçaları Spare Parts	
		d	d1	d2	l	l1	l2	l3		Sıkma Vidası Screw	Tork Anahtar Torx Key
ATUM 16XD2 WCM. 030208	●	16	25	34	110	32	54	56	WCM. 030208	3008-M2.5x6	80-T08
ATUM 16.5XD2 WCM. 030208	●	16.5	25	34	110	32	54	56			
ATUM 17XD2 WCM. 030208	●	17	25	34	112	34	56	56			
ATUM 17.5XD2 WCM. 030208	●	17.5	25	34	112	34	56	56			
ATUM 18XD2 WCM. 030208	●	18	25	34	114	36	58	56			
ATUM 18.5XD2 WCM. 030208	●	18.5	25	34	114	36	58	56			
ATUM 19XD2 WCM. 030208	●	19	25	34	116	38	60	56			
ATUM 19.5XD2 WCM. 030208	●	19.5	25	34	116	38	60	56			
ATUM 20XD2 WCM. 040208	●	20	25	34	118	40	62	56	WCM. 040208	3008-M2.5x6	80-T08
ATUM 20.5XD2 WCM. 040208	●	20.5	25	34	118	40	62	56			
ATUM 21XD2 WCM. 040208	●	21	25	34	120	42	64	56			
ATUM 21.5XD2 WCM. 040208	●	21.5	25	34	120	42	64	56			
ATUM 22XD2 WCM. 040208	●	22	25	34	122	44	66	56			
ATUM 22.5XD2 WCM. 040208	●	22.5	25	34	122	44	66	56			
ATUM 23XD2 WCM. 040208	●	23	25	34	124	46	68	56			
ATUM 23.5XD2 WCM. 040208	●	23.5	25	34	124	46	68	56			
ATUM 24XD2 WCM. 050308	●	24	25	34	126	48	70	56	WCM. 050308	1008-M3x8	
ATUM 24.5XD2 WCM. 050308	●	24.5	25	34	126	48	70	56			
ATUM 25XD2 WCM. 050308	●	25	25	34	128	50	72	56			
ATUM 25.5XD2 WCM. 050308	●	25.5	25	34	128	50	72	56			
ATUM 26XD2 WCM. 050308	●	26	25	34	130	52	74	56			
ATUM 26.5XD2 WCM. 050308	●	26.5	25	34	130	52	74	56			
ATUM 27XD2 WCM. 050308	●	27	25	34	132	54	76	56			
ATUM 27.5XD2 WCM. 050308	●	27.5	25	34	132	54	76	56			
ATUM 28XD2 WCM. 050308	●	28	25	34	134	56	78	56			
ATUM 28.5XD2 WCM. 050308	●	28.5	25	34	134	56	78	56			
ATUM 29XD2 WCM. 050308	●	29	25	34	136	58	80	56			
ATUM 29.5XD2 WCM. 050308	●	29.5	25	34	136	58	80	56			

R: Sağ/Right L: Sol/Left ● Stokta/In Stock ○ Stokta Yok/Non Stock Item
ISO Uçuna Uygun. / Compatible with ISO Insert.

Sipariş Örneği/Ordering Example : 1 ad./pcs. ATUM 16xD2 WCM. 030208
Takma Uçlu Matkap Kullanım Kılavuzu : S 250 / User's Guide For U-Drills : P 250



Delme Derinliği = 2xÇap
Drilling Depth = 2xDiameter



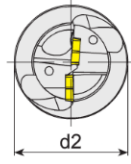
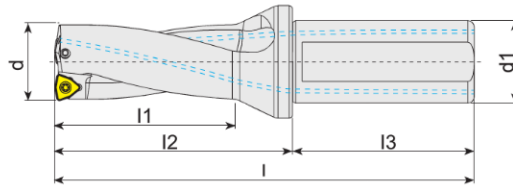
Takım Kodu Ordering Code	Stok Stock	Takım Ölçüleri (mm) Dimension (mm)							Kesici Uç Insert	Yedek Parçaları Spare Parts	
		d	d1	d2	l	l1	l2	l3		Sıkma Vidası Screw	Tork Anahtar Torx Key
ATUM 30XD2 WCM. 06T308	●	30	32	44	147	60	87	60	WCM. 06T308	1510-M3.5x9	80-T10
ATUM 31XD2 WCM. 06T308	●	31	32	44	149	62	89	60			
ATUM 32XD2 WCM. 06T308	●	32	32	44	151	64	91	60			
ATUM 33XD2 WCM. 06T308	●	33	32	44	153	66	93	60			
ATUM 34XD2 WCM. 06T308	●	34	32	44	155	68	95	60			
ATUM 35XD2 WCM. 06T308	●	35	32	44	157	70	97	60			
ATUM 36XD2 WCM. 06T308	●	36	32	44	159	72	99	60			
ATUM 37XD2 WCM. 06T308	●	37	32	44	161	74	101	60			
ATUM 38XD2 WCM. 06T308	●	38	32	44	163	76	103	60			
ATUM 39XD2 WCM. 06T308	●	39	32	44	165	78	105	60			
ATUM 40XD2 WCM. 06T308	●	40	32	44	167	80	107	60			
ATUM 41XD2 WCM. 06T308	●	41	32	44	169	82	109	60			
ATUM 42XD2 WCM. 06T308	●	42	32	44	171	84	111	60			
ATUM 43XD2 WCM. 06T308	●	43	32	44	173	86	113	60			
ATUM 44XD2 WCM. 06T308	●	44	32	44	175	88	115	60			
ATUM 45XD2 WCM. 080412	●	45	40	54	192	90	122	70	WCM. 080412	1515-M4x11	80-T15
ATUM 46XD2 WCM. 080412	●	46	40	54	194	92	124	70			
ATUM 47XD2 WCM. 080412	●	47	40	54	196	94	126	70			
ATUM 48XD2 WCM. 080412	●	48	40	54	198	96	128	70			
ATUM 49XD2 WCM. 080412	●	49	40	54	200	98	130	70			
ATUM 50XD2 WCM. 080412	●	50	40	54	202	100	132	70			
ATUM 51XD2 WCM. 080412	●	51	40	54	204	102	134	70			
ATUM 52XD2 WCM. 080412	●	52	40	54	206	104	136	70			
ATUM 53XD2 WCM. 080412	●	53	40	54	208	106	138	70			
ATUM 54XD2 WCM. 080412	●	54	40	54	210	108	140	70			
ATUM 55XD2 WCM. 080412	●	55	40	54	212	110	142	70			
ATUM 56XD2 WCM. 080412	●	56	40	64	214	112	144	70			
ATUM 57XD2 WCM. 080412	●	57	40	64	216	114	146	70			
ATUM 58XD2 WCM. 080412	●	58	40	64	218	116	148	70			
ATUM 59XD2 WCM. 080412	●	59	40	64	220	118	150	70			
ATUM 60XD2 WCM. 080412	●	60	40	64	222	120	152	70			

R: Sağ/Right L: Sol/Left ● Stokta/In Stock ○ Stokta Yok/Non Stock Item
ISO Ucuna Uygunudur. / Compatible with ISO Insert.

Sipariş Örneği/Ordering Example : 1 ad./pcs. ATUM 30xD2 WCM. 06T308
Takma Uçlu Matkap Kullanım Kılavuzu : S 250 / User's Guide For U-Drills : P 250



Delme Derinliği = 3xÇap
Drilling Depth = 3xDiameter



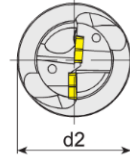
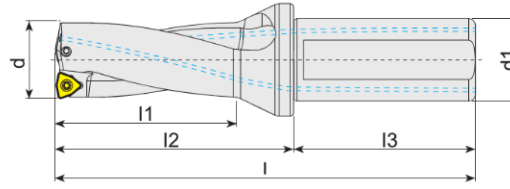
Takım Kodu Ordering Code	Stok Stock	Takım Ölçüleri (mm) Dimension (mm)							Kesici Uç Insert	Yedek Parçaları Spare Parts	
		d	d ₁	d ₂	l	l ₁	l ₂	l ₃		Sıkma Vidası Screw	Tork Anahtar Torx Key
ATUM 16XD3 WCM. 030208	●	16	25	34	126	48	70	56	WCM. 030208	3008-M2.5x6	80-T08
ATUM 16.5XD3 WCM. 030208	●	16.5	25	34	126	48	70	56			
ATUM 17XD3 WCM. 030208	●	17	25	34	129	51	73	56			
ATUM 17.5XD3 WCM. 030208	●	17.5	25	34	129	51	73	56			
ATUM 18XD3 WCM. 030208	●	18	25	34	132	54	76	56			
ATUM 18.5XD3 WCM. 030208	●	18.5	25	34	132	54	76	56			
ATUM 19XD3 WCM. 030208	●	19	25	34	135	57	79	56			
ATUM 19.5XD3 WCM. 030208	●	19.5	25	34	135	57	79	56			
ATUM 20XD3 WCM. 040208	●	20	25	34	138	60	82	56	WCM. 040208	3008-M2.5x6	80-T08
ATUM 20.5XD3 WCM. 040208	●	20.5	25	34	138	60	82	56			
ATUM 21XD3 WCM. 040208	●	21	25	34	141	63	85	56			
ATUM 21.5XD3 WCM. 040208	●	21.5	25	34	141	63	85	56			
ATUM 22XD3 WCM. 040208	●	22	25	34	144	66	88	56			
ATUM 22.5XD3 WCM. 040208	●	22.5	25	34	144	66	88	56			
ATUM 23XD3 WCM. 040208	●	23	25	34	147	69	91	56			
ATUM 23.5XD3 WCM. 040208	●	23.5	25	34	147	69	91	56			
ATUM 24XD3 WCM. 050308	●	24	25	34	150	72	94	56	WCM. 050308	1008-M3x8	80-T10
ATUM 24.5XD3 WCM. 050308	●	24.5	25	34	150	72	94	56			
ATUM 25XD3 WCM. 050308	●	25	25	34	153	75	97	56			
ATUM 25.5XD3 WCM. 050308	●	25.5	25	34	153	75	97	56			
ATUM 26XD3 WCM. 050308	●	26	25	34	156	78	100	56			
ATUM 26.5XD3 WCM. 050308	●	26.5	25	34	156	78	100	56			
ATUM 27XD3 WCM. 050308	●	27	25	34	159	81	103	56			
ATUM 27.5XD3 WCM. 050308	●	27.5	25	34	159	81	103	56			
ATUM 28XD3 WCM. 050308	●	28	25	34	162	84	106	56	WCM. 06T308	1510-M3.5x9	80-T10
ATUM 28.5XD3 WCM. 050308	●	28.5	25	34	162	84	106	56			
ATUM 29XD3 WCM. 050308	●	29	25	34	165	87	109	56			
ATUM 29.5XD3 WCM. 050308	●	29.5	25	34	165	87	109	56			
ATUM 30XD3 WCM. 06T308	●	30	32	44	177	90	117	60			
ATUM 30.5XD3 WCM. 06T308	●	30.5	32	44	177	90	117	60			
ATUM 31XD3 WCM. 06T308	●	31	32	44	180	93	120	60			
ATUM 31.5XD3 WCM. 06T308	●	31.5	32	44	180	93	120	60			
ATUM 32XD3 WCM. 06T308	●	32	32	44	183	96	123	60	WCM. 06T308	1510-M3.5x9	80-T10
ATUM 32.5XD3 WCM. 06T308	●	32.5	32	44	183	96	123	60			
ATUM 33XD3 WCM. 06T308	●	33	32	44	186	99	126	60			
ATUM 33.5XD3 WCM. 06T308	●	33.5	32	44	186	99	126	60			
ATUM 34XD3 WCM. 06T308	●	34	32	44	189	102	129	60			
ATUM 34.5XD3 WCM. 06T308	●	34.5	32	44	189	102	129	60			

R: Sağ/Right L: Sol/Left ● Stokta/In Stock ○ Stokta Yok/Non Stock Item
ISO Uçuna Uygunudur. / Compatible with ISO Insert.

Sipariş Örneği/Ordering Example : 1 ad./pcs. ATUM 16XD3 WCM. 030208
Takma Uçlu Matkap Kullanım Kılavuzu : S 250 / User's Guide For U-Drills : P 250



Delme Derinliği = 3xÇap
Drilling Depth = 3xDiameter



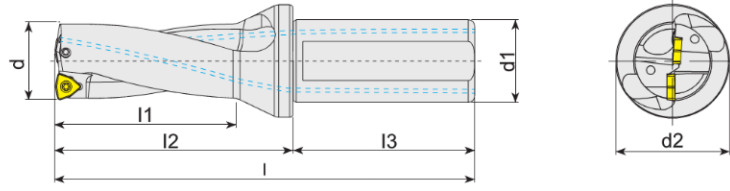
Takım Kodu Ordering Code	Stok Stock	Takım Ölçüleri (mm) Dimension (mm)							Kesici Uç Insert	Yedek Parçaları Spare Parts	
		d	d ₁	d ₂	l	l ₁	l ₂	l ₃		Sıkma Vidası Screw	Tork Anahtar Torx Key
ATUM 35XD3 WCM. 06T308	●	35	32	44	192	105	132	60			
ATUM 35.5XD3 WCM. 06T308	●	35.5	32	44	192	105	132	60			
ATUM 36XD3 WCM. 06T308	●	36	32	44	195	108	135	60			
ATUM 36.5XD3 WCM. 06T308	●	36.5	32	44	195	108	135	60			
ATUM 37XD3 WCM. 06T308	●	37	32	44	198	111	138	60			
ATUM 37.5XD3 WCM. 06T308	●	37.5	32	44	198	111	138	60			
ATUM 38XD3 WCM. 06T308	●	38	32	44	201	114	141	60			
ATUM 38.5XD3 WCM. 06T308	●	38.5	32	44	201	114	141	60			
ATUM 39XD3 WCM. 06T308	●	39	32	44	204	117	144	60			
ATUM 39.5XD3 WCM. 06T308	●	39.5	32	44	204	117	144	60			
ATUM 40XD3 WCM. 06T308	●	40	32	44	207	120	147	60			
ATUM 40.5XD3 WCM. 06T308	●	40.5	32	44	207	120	147	60			
ATUM 41XD3 WCM. 06T308	●	41	32	44	210	123	150	60			
ATUM 41.5XD3 WCM. 06T308	●	41.5	32	44	210	123	150	60			
ATUM 42XD3 WCM. 06T308	●	42	32	44	213	126	153	60			
ATUM 42.5XD3 WCM. 06T308	●	42.5	32	44	213	126	153	60			
ATUM 43XD3 WCM. 06T308	●	43	32	44	216	129	156	60			
ATUM 43.5XD3 WCM. 06T308	●	43.5	32	44	216	129	156	60			
ATUM 44XD3 WCM. 06T308	●	44	32	44	219	132	159	60			
ATUM 44.5XD3 WCM. 06T308	●	44.5	32	44	219	132	159	60			
ATUM 45XD3 WCM. 080412	●	45	40	54	237	135	167	70	WCM. 080412	1515-M4x11	80-T15
ATUM 45.5XD3 WCM. 080412	●	45.5	40	54	237	135	167	70			
ATUM 46XD3 WCM. 080412	●	46	40	54	240	138	170	70			
ATUM 47XD3 WCM. 080412	●	47	40	54	243	141	173	70			
ATUM 48XD3 WCM. 080412	●	48	40	54	246	144	176	70			
ATUM 49XD3 WCM. 080412	●	49	40	54	249	147	179	70			
ATUM 50XD3 WCM. 080412	●	50	40	54	252	150	182	70			
ATUM 51XD3 WCM. 080412	●	51	40	54	255	153	185	70			
ATUM 52XD3 WCM. 080412	●	52	40	54	258	156	188	70			
ATUM 53XD3 WCM. 080412	●	53	40	54	261	159	191	70			
ATUM 54XD3 WCM. 080412	●	54	40	54	264	162	194	70			
ATUM 55XD3 WCM. 080412	●	55	40	54	267	165	197	70			
ATUM 56XD3 WCM. 080412	●	56	40	64	270	168	200	70			
ATUM 57XD3 WCM. 080412	●	57	40	64	273	171	203	70			
ATUM 58XD3 WCM. 080412	●	58	40	64	276	174	206	70			
ATUM 59XD3 WCM. 080412	●	59	40	64	279	177	209	70			
ATUM 60XD3 WCM. 080412	●	60	40	64	282	180	212	70			

R: Sağ/Right L: Sol/Left ● Stokta/In Stock ○ Stokta Yok/Non Stock Item
ISO Ucuna Uygunudur. / Compatible with ISO Insert.

Sipariş Örneği/Ordering Example : 1 ad./pcs. ATUM 35xD3 WCM. 06T308
Takma Uçlu Matkap Kullanım Kılavuzu : S 250 / User's Guide For U-Drills : P 250



Delme Derinliği = 4xÇap
Drilling Depth = 4xDiameter



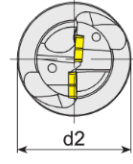
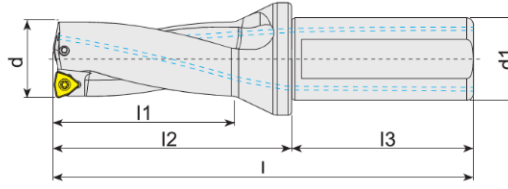
Takım Kodu Ordering Code	Stok Stock	Takım Ölçüleri (mm) Dimension (mm)							Kesici Uç Insert	Yedek Parçaları Spare Parts	
		d	d ₁	d ₂	L	L ₁	L ₂	L ₃		Sıkma Vidası Screw	Tork Anahtar Torx Key
ATUM 16XD4 WCM. 030208	●	16	25	34	142	64	86	56			
ATUM 16.5XD4 WCM. 030208	○	16.5	25	34	142	64	86	56			
ATUM 17XD4 WCM. 030208	●	17	25	34	146	68	90	56			
ATUM 17.5XD4 WCM. 030208	○	17.5	25	34	146	68	90	56			
ATUM 18XD4 WCM. 030208	●	18	25	34	150	72	94	56			
ATUM 18.5XD4 WCM. 030208	○	18.5	25	34	150	72	94	56			
ATUM 19XD4 WCM. 030208	●	19	25	34	154	76	98	56			
ATUM 19.5XD4 WCM. 030208	○	19.5	25	34	154	76	98	56			
ATUM 20XD4 WCM. 040208	●	20	25	34	158	80	102	56			
ATUM 20.5XD4 WCM. 040208	○	20.5	25	34	158	80	102	56			
ATUM 21XD4 WCM. 040208	●	21	25	34	162	84	106	56			
ATUM 21.5XD4 WCM. 040208	○	21.5	25	34	162	84	106	56			
ATUM 22XD4 WCM. 040208	●	22	25	34	166	88	110	56			
ATUM 22.5XD4 WCM. 040208	○	22.5	25	34	166	88	110	56			
ATUM 23XD4 WCM. 040208	●	23	25	34	170	92	114	56			
ATUM 23.5XD4 WCM. 040208	○	23.5	25	34	170	92	114	56			
ATUM 24XD4 WCM. 050308	●	24	25	34	174	96	118	56			
ATUM 24.5XD4 WCM. 050308	○	24.5	25	34	174	96	118	56			
ATUM 25XD4 WCM. 050308	●	25	25	34	178	100	122	56			
ATUM 25.5XD4 WCM. 050308	○	25.5	25	34	178	100	122	56			
ATUM 26XD4 WCM. 050308	●	26	25	34	182	104	126	56			
ATUM 26.5XD4 WCM. 050308	○	26.5	25	34	182	104	126	56			
ATUM 27XD4 WCM. 050308	●	27	25	34	186	108	130	56			
ATUM 27.5XD4 WCM. 050308	○	27.5	25	34	186	108	130	56			
ATUM 28XD4 WCM. 050308	●	28	25	34	190	112	134	56			
ATUM 28.5XD4 WCM. 050308	○	28.5	25	34	190	112	134	56			
ATUM 29XD4 WCM. 050308	●	29	25	34	194	116	138	56			
ATUM 29.5XD4 WCM. 050308	○	29.5	25	34	194	116	138	56			

R: Sağ/Right L: Sol/Left ● Stokta/In Stock ○ Stokta Yok/Non Stock Item
ISO Uçuna Uygunudur. / Compatible with ISO Insert.

Sipariş Örneği/Ordering Example : 1 ad./pcs. ATUM 16xD4 WCM. 030208
Takma Uçlu Matkap Kullanım Kılavuzu : S 250 / User's Guide For U-Drills : P 250



Delme Derinliği = 4xÇap
Drilling Depth = 4xDiameter



Takım Kodu Ordering Code	Stok Stock	Takım Ölçüleri (mm) Dimension (mm)							Kesici Uç Insert	Yedek Parçaları Spare Parts	
		d	d ₁	d ₂	l	l ₁	l ₂	l ₃		Sıkma Vidası Screw	Tork Anahtar Torx Key
ATUM 30XD4 WCM. 06T308	●	30	32	44	207	120	147	60			
ATUM 31XD4 WCM. 06T308	●	31	32	44	211	124	151	60			
ATUM 32XD4 WCM. 06T308	●	32	32	44	215	128	155	60			
ATUM 33XD4 WCM. 06T308	●	33	32	44	219	132	159	60			
ATUM 33.5XD4 WCM. 06T308	●	33.5	32	44	219	132	159	60			
ATUM 34XD4 WCM. 06T308	●	34	32	44	223	136	163	60			
ATUM 35XD4 WCM. 06T308	●	35	32	44	227	140	167	60			
ATUM 36XD4 WCM. 06T308	●	36	32	44	231	144	171	60			
ATUM 37XD4 WCM. 06T308	●	37	32	44	235	148	175	60			
ATUM 38XD4 WCM. 06T308	●	38	32	44	239	152	179	60			
ATUM 38.5XD4 WCM. 06T308	●	38.5	32	44	239	152	179	60			
ATUM 39XD4 WCM. 06T308	●	39	32	44	243	156	183	60			
ATUM 40XD4 WCM. 06T308	●	40	32	44	247	160	187	60			
ATUM 41XD4 WCM. 06T308	●	41	32	44	251	164	191	60			
ATUM 42XD4 WCM. 06T308	●	42	32	44	255	168	195	60			
ATUM 43XD4 WCM. 06T308	●	43	32	44	259	172	199	60			
ATUM 44XD4 WCM. 06T308	●	44	32	44	263	176	203	60			
ATUM 45XD4 WCM. 080412	●	45	40	54	282	180	212	70			
ATUM 46XD4 WCM. 080412	●	46	40	54	286	184	216	70			
ATUM 47XD4 WCM. 080412	●	47	40	54	290	188	220	70			
ATUM 48XD4 WCM. 080412	●	48	40	54	294	192	224	70			
ATUM 49XD4 WCM. 080412	●	49	40	54	298	196	228	70			
ATUM 50XD4 WCM. 080412	●	50	40	54	302	200	232	70			

R: Sağ/Right L: Sol/Left ● Stokta/In Stock ○ Stokta Yok/Non Stock Item
ISO Ucuna Uygun. / Compatible with ISO Insert.

Sipariş Örneği/Ordering Example : 1 ad./pcs. ATUM 30xD4 WCM. 06T308
Takma Uçlu Matkap Kullanım Kılavuzu : S 250 / User's Guide For U-Drills : P 250

