

SUPER MILL

SELD

► Long Flute / Square / for H P K

unit: mm

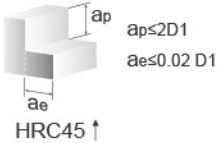
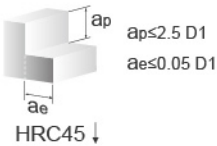
Order No.	Diameter D1	Flute Length L1	O.A.L. L2	Shank Dia D2
SELD 0404	4.0	25	75	4
SELD 0506	5.0	30	75	6
SELD 0606	6.0	30	75	6
SELD 0808	8.0	40	100	8
SELD 1010	10.0	40	100	10
SELD 1212	12.0	45	100	12



- S
MG
- 4 Flutes
- 35°
- HRC 60
- ALTiN
- Finishing
Semi-Finishing
- Planing
- Slotting
- Side

DAVA GROUP CNC
COMERCIALIZADORA

▼ Depth of cut



▼ Recommended cutting condition for SELD

MATERIAL	Carbon Steels . Alloy Steels S45C , FC , FCD , SCM , S50C , SKS...		Alloy Steels . Tool Steels SCr , SNCM , SKD11 , SKD61 , NAK80...		Hardened Steels SKD11	
	~HRC30		~HRC50		~HRC60	
Dia. (D1)	SPEED (min ⁻¹)	FEED mm / min	SPEED (min ⁻¹)	FEED mm / min	SPEED (min ⁻¹)	FEED mm / min
4	2000	80	1700	70	700	30
5	1800	110	1500	85	600	40
6	1500	110	1400	75	550	50
8	1300	110	1100	75	450	50
10	1000	110	800	75	300	50
12	900	110	700	75	250	40

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