

SUPER MILL

SEB

► Square / for H P K

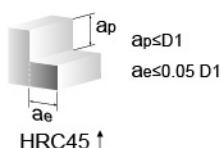
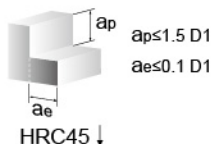
unit: mm



Order No.	Diameter D1	Flute Length L1	O.A.L. L2	Shank Dia D2
SEB 0104	1.0	3	50	4
SEB 0106	1.0	3	50	6
SEB 0154	1.5	4	50	4
SEB 0156	1.5	4	50	6
SEB 0204	2.0	6	50	4
SEB 0206	2.0	6	50	6
SEB 0254	2.5	8	50	4
SEB 0256	2.5	8	50	6
SEB 0303	3.0	8	50	3
SEB 0304	3.0	8	50	4
SEB 0306	3.0	8	50	6
SEB 0404	4.0	11	50	4
SEB 0406	4.0	11	50	6
SEB 0505	5.0	13	50	5
SEB 0506	5.0	13	50	6
SEB 0606	6.0	16	50	6
SEB 0808	8.0	20	60	8
SEB 1010	10.0	25	75	10
SEB 1212	12.0	30	75	12
SEB 1414	14.0	35	100	14
SEB 1616	16.0	40	100	16
SEB 1818	18.0	45	100	18
SEB 2020	20.0	45	100	20

DAVA GROUP CNC
COMERCIALIZADORA

▼ Depth of cut



▼ Recommended cutting condition for SEB

MATERIAL	Carbon Steels . Alloy Steels S45C, FC, FCD, SCM, S50C, SKS...		Alloy Steels . Tool Steels SCr, SNCM, SKD11, SKD61, NAK80...		Hardened Steels SKD11	
HARDNESS	~HRC30		~HRC50		~HRC60	
Dia. (D1)	SPEED (min ⁻¹)	FEED mm / min	SPEED (min ⁻¹)	FEED mm / min	SPEED (min ⁻¹)	FEED mm / min
1	22000	400	18000	200	9000	140
1.5	12000	500	11000	280	5200	150
2	10000	550	10000	280	4600	170
3	9000	600	5500	310	3500	220
4	6000	600	5000	400	2200	220
5	4800	750	4000	400	1700	240
6	4500	800	3800	420	1600	300
8	3500	820	2800	420	1000	300
10	3000	820	1800	420	900	300
12	2000	820	1600	350	800	300
16	1500	650	1000	300	500	150
20	1200	600	900	300	400	150